VELLA
VENETIAN PLASTER SYSTEMS

Submittal Sheet

MARBLE SERIES

High Sheen Venetian Plaster



High Sheen Venetian Plaster

An interior crushed marble plaster that brings the polished, hand-burnished shine of old-world European walls to any room, in just 2 coats.

Marble Series: Classic Vella interior finishes. The natural beauty of marble, from soft velvet to high polish.

MADE IN THE USA

What is it?

Vella Marble Series High Sheen Venetian Plaster is a luxurious interior finish made from an acrylic compound infused with finely crushed marble. It creates a smooth, high-sheen Venetian plaster finish with rich depth and movement.

Unlike traditional plasters, it applies directly over existing surfaces and level 3 drywall with no primer. Burnished by hand to a reflective, marble-like shine, it suits both sleek contemporary spaces and classic old-world interiors.

Benefits

- **No primer or level 5 skim needed.** Applies directly over level 3 drywall and existing surfaces.
- **Polished high-sheen finish.** Burnishes to a smooth, reflective, marble-like shine.
- **Finished in just 2 coats.** Dry to touch in 1-2 hours, so both coats can go on in one day if needed.
- **Burnished by hand.** No sanding needed; a stainless steel trowel brings up the shine.
- **Easy to control.** Every movement shows as you trowel, so what you see is what you get.
- **Rich, layered color.** Overlapping passes build natural color variation.
- **Real crushed marble.** Durable and resistant to everyday wear.
- **No sealer or wax required.** Wax is optional for added depth and protection.
- **Zero VOC.** No harsh odor during application.
- **Ideal for** entryways, powder rooms, dining rooms, feature walls and ceilings.
- **Made in the USA** by Vella Venetian Plaster Systems, serving Southern California since 2005.

HAZARD: May cause cancer (inhalation). May cause damage to organs (eye, lung, kidney, liver, thyroid gland and immune system) through prolonged and repeated exposure (oral and inhalation). **CAUTION:** Avoid contact with eyes or prolonged contact with skin. May cause an allergic skin reaction. Wash thoroughly after handling (see SDS Section 8). In case of eye contact, flush immediately with running water for several minutes; if irritation persists, consult a physician. Provide adequate ventilation in enclosed areas; use of an approved respirator is recommended. **WARNING:** This product can expose you to Crystalline Silica, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov. If dry sanding, wear a NIOSH-approved dust mask and eye protection. Keep out of reach of children.
WARRANTY: Since methods and conditions of application and use are beyond our control, our warranties shall not be effective UNLESS the product is applied according to our current printed directions and specifications. The manufacturer shall replace such quantity of products proven to be defective within 1 year following date of manufacture.

Showroom and Training Center: 2180 N. Glassell, Orange CA 92865
Phone: (714) 279-0240 | **Fax:** (714) 279-1043
www.vellaplaster.com

High Sheen Venetian Plaster Product Data Sheet

1. Packaging

42 lbs. (19.05 kg) net weight in 3.5-gallon plastic pail / 48 Pails per pallet.
12 lbs. (5.44 kg) net weight in 1-gallon plastic pail / 96 Pails per pallet.
3 lbs. (1.36 kg) net weight in 1-quart plastic pail.

2. Storage

Protect from direct sunlight and keep from freezing. Do not stack more than 3 pails high.
Shelf life of 12 months. Tightly seal lid when storing.

3. Coverage

Approximately 90 - 100 ft^2 / gallon for 2 coats, depending on surface conditions and thickness of application.

4. Mixing

Thoroughly mix with a drill motor and paddle mixer to a smooth, even consistency and color.

5. Drying Time

Dry to touch in approximately 1-2 hours at 68°F (20°C) and good ventilation.

6. Clean-Up

Wash tools and equipment with water.

7. Job and Surface Conditions

Substrate must be dry, clean, sound, and free from contaminants such as dust, oil, mildew, debris, and efflorescence. Maintain a minimum air temperature of 40°F (4.4°C) during application, and at least 48 hours afterwards. May be applied over new or previously painted surfaces; glossy surfaces must be roughed to ensure proper bond. Pre-priming over wallpaper recommended.

MASONRY, CONCRETE, AND PLASTER: Surfaces should cure for a minimum of 7 days prior to application. **POURED CONCRETE:** Surfaces should cure for a minimum of 28 days prior to finishing. **INTERIOR USE ONLY.**

8. Thinning

Do not thin product.

9. Application

BASE COAT: Apply a tight putty coat over the entire surface with a standard stainless steel, plastic vinyl, Venetian plaster, or drywall trowel. For more uniform color, smooth out lap lines as product sets. To avoid chatter marks, keep trowel flat and do not pull as tight. **TOP COAT:** Repeat steps from base coat. As the product sets, burnish with a clean stainless steel trowel or knife to bring up the sheen. **FINAL BURNISH:** Once the top coat is dry, burnish again with firm, overlapping passes for maximum sheen. **NOTE:** Do not sand; burnishing with a trowel or knife produces the best sheen. Wax is optional for added depth and protection.

10. Pro Tips

LIGHT COLORS: Use a "white out" trowel to burnish without leaving gray marks. **DARK COLORS:** A flexible stainless steel trowel brings out more movement and depth. **BURNISH IN SMALL SECTIONS:** Work an area a few feet wide at a time while the top coat is setting. **KEEP THE BASE COAT TIGHT:** Trowel off ridges and high spots before they set, so the top coat burnishes evenly. **WAX:** Wax may slightly deepen the color; test it on your sample first. **WHERE TO USE:** Interior walls and ceilings. Not for showers, wet areas or exterior surfaces; choose a Diamond Series product instead. **MAKE A SAMPLE FIRST:** Test color and technique on a sample board before starting a wall.

Submittal Approval

Job Name:

Contractor: **Date:**

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